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**D-3 UNIVERSAL HAND PRESS
FOR ATTACHING AND CUTTING 40 mm EYELET
USER MANUAL**



1. please prepare 40mm attaching dies as shown at the photos below



2. screw the upper die tightly the direction of anticlockwise as shown at the photo below



3. put in the lower die to the lower die slot and screw its hexnut by the key as shown at the photos below



4. adjust the lower die height

How to adjust ? first loosen the lock nut of the adjustment flange then turn on the die holder
The direction of the anti clockwise untill it reaches suitable height

5. Adjust the center of the dies

How to adjust the center of the dies ?

Loosen the adjustment screw of the adjustment flange by hexkey then stroll adjustment flange
Push down the pres handle till the upper and the lower dies are fixed, the finally screw the adjustment
Screw tightly .



You can also make the same processes for cutting operation !!

6. Now your press is ready to attach or cut

How to attach 40 mm eyelet and washer ? first settle the 40 mm eyelet to the lower die slip on the fabric
Or any matterial whatever it may be over the eyelets bottom after it is cutted then push down the handle
As shown at the photos below

